Qty:

6 Um:

Each

: BASKET HINGE

: D22323

: N/A

: C

: D2232 REV C

: 16/03/2009

Date:

Tuesday, 10/03/2009 10:51:00 AM

User:

Julie Dawson

**Process Sheet** 

**Drawing Name** 

**Part Number** 

Material **Due Date** 

**Drawing Number** 

**Project Number** 

**Drawing Revision** 

Customer

: CU-DAR001 Dart Helicopters Services

Type

S.O. No. :

Job Number : 46389 **Estimate Number** : 10588

P.O. Number

: 10/03/2009 This Issue

Prsht Rev. : NC

First Issue : //

: 46084 **Previous Run** 

Written By

Comment

Checked & Approved By

: Est.

Now laser cut EC

: SMALL /MED FAB

Est Rev:C Now on Waterjet 06-10-26 JLM

Total:

**Additional Product** 

Job Number:



Seq. #:

**Machine Or Operation:** 

Description:

1.0

2.0

M304S11GA

Comment: Qty.: 0.0729 sf(s)/Unit

304/316 .125 Sheet

 $0.4372 \, sf(s)$ 

Batch: 109358 WATER JET

FLOW WATER JET

304/316 0.125 Sheet

Comment: FLOW WATER JET

1-Cut as per Dwg D2232

Dwg Rev: C Prog Rev: C

2-Deburr if necessary

M



3.0

QC2



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK

5.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIÚM FAB RESOURCE

Deburr

Page 1

Form: rprocess

## **Dart Aerospace Ltd**

	WORK ORDER CHANGES							
STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
	STEP					STEP PROCEDURE CHANGE By Date Qty Chief Eng /		

Part No:	PAR #:	_ Fault Category:	NCR: Yes No	DQA:	Date:	
Resolut	tion:	Disposition:	QA: N/C Closed	l:	Date:	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
		Description of NC	C Corrective Action Section B			Verification	Annecyal	Annaval	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector	
-									
					·				
								-	

NOTE: Date & initial all entries

Date: User:

Tuesday, 10/03/2009 10:51:00 AM

Julie Dawson

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BASKET HINGE

Job Number: 46389

Part Number: D22323

Job Number:



Seq. #:

**Machine Or Operation:** 

Description:

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock Location: Basket

QC21 7.0

FINAL INSPECTION/W/O RELEASE



PD 09-03-18 (1)
09/03/18 H
09-03-18

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



## **Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES	WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
	·									
	-		<del></del>							
D						1 .,	<u> </u>			

Part No:	PAR #: Fa	ult Category:	NCR: Yes No DQA:	Date:
Resolution:	Dis	sposition:	QA: N/C Closed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
		Description of NC	Description of NC Corrective Action Section B			Varification	A	A	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector	
		,							
								:	

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order: 10 (0.3)	81
Description: Basket Hinge	Part Number: D2232	2-3
Inspection Dwg: D2232 Rev: C	Page 1	of 1

## FIRST ARTICLE INSPECTION CHECKLIST

FIRST ARTICLE INSPECTION CHECKLIST							
	X	First Arti	cle _	Prot	otype		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Con	nments
0.500	+/-0.010	0.508	<b>V</b>		verN		
0.750	+/-0.010	0.750	V		-vern		
2.500	+/-0.010	2.504	V		Verv		
1.000	+/-0.010	1.010	V		verN		***
0.750	+/-0.010	0.750	/		vers		
2.250	+/-0.010	2.260	V		vers		
0.500	+/-0.010	0.500	/		VerN		
Ø0.257	+0.006/-0.001	0.260	1		VUN		
Measured by:	M. M.	Audited by:	<del>-</del>	()	Prototype Ap	pproval:	N/A N/A
Rev         Date           A         06.11.08	Change New Issue			<i></i>		vised by	Approved





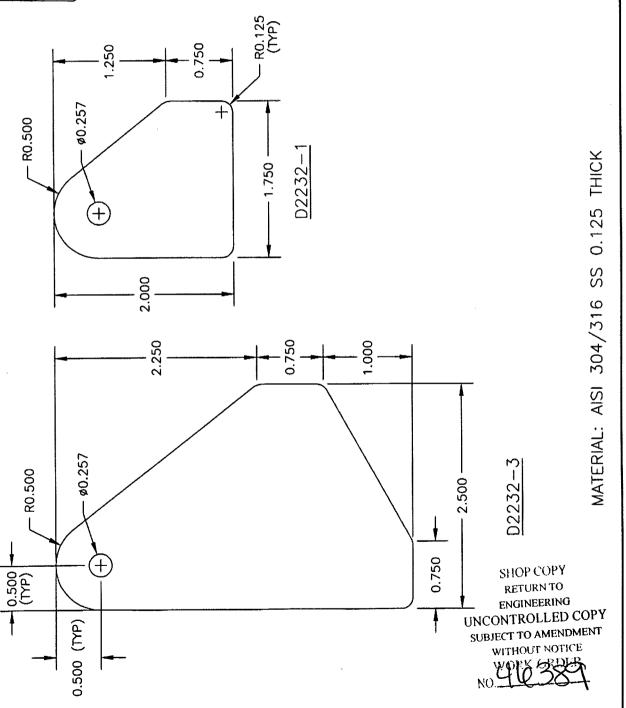
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-	DESIG	)	DRAWN BY		EROSPACE LTD BURY, ONTARIO, CANADA	
	CHECK	FD./	APPROVED	DRAWING NO.		REV. C
	1		14	D2232	SHEET	1 OF 2
1	DATE		7	TITLE		SCALE
	98.0	4.28		BASKET HINGE		1:1
	Α		94.05.12	NEW ISSUE		
				1		

ADDED -5 AND -7

0.125 THICK WAS 0.063

## RELEASED 18.09.09 KE



96.01.02

98.04.28





2			
DESIGN	DRAWN BY		ROSPACE LTD ry, ontario, canada
CHECKED /	APPROVED	DRAWING NO.	REV. C
MU	IA	D2232	SHEET 2 OF 2
DATE	1)	TITLE	SCALE
98.04.28		BASKET HINGE	1:1

